

**CITY OF ENGLEWOOD**

**NOTICE OF PUBLIC HEARING**

**November 20, 2024, at 11:00 A.M.**

**REGARDING AN APPLICATION FOR A  
HOTEL AND RESTAURANT LIQUOR  
LICENSE**

**Notice is hereby given that there will be a public hearing on Wednesday, November 20, 2024, at 11:00 a.m., to consider an application for a new Hotel and Restaurant Liquor License for Sander Bistro LLC dba Sander Bistro**

**500 West Hampden Ave. Suite 102,  
Englewood, Colorado 80113.**

**Craig Caldwell – Owner**

**Robert Waterman - Owner**

**500 West Hampden Ave. Suite 120,  
Englewood CO 80113**

**Public comment will be heard at the hearing or written communications regarding the issuance of this license may be submitted to the City Clerk, 1000 Englewood Parkway, Englewood, Colorado 80110 by November 18, 2024, at 5:00 p.m. By order of the Liquor and Marijuana Licensing Authority of the City of Englewood, Colorado.**

**/s/ Jackie McKinnon  
Senior Deputy City Clerk**

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